



The Au2mate OEE (Overall Equipment Effectiveness) module is a unique software tool for optimisation of your plant performance – covering a single machine or at complete factory/enterprise level.

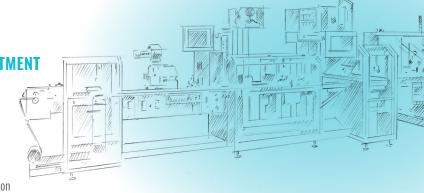
Key features includes:

- · Configurable OEE dashboard
- Data analytics for plant optimisation
- Easy intuitive plant model setup
- Data import/export for integration
- Integrated production/shift plan

## **OPTIMISE YOUR PLANT PERFORMANCE & INVESTMENT**

The Au2mate OEE software module offers a unique tool for identifying:

- OEE Score Key indicator of the effectiveness of your equipment/line factory/Robots
- Top 10 stop reasons What to fix to get the greatest improvement
- Here and now status of your production line Is production on schedule / where is support needed ?
- A small investment which will enable you to optimise your plant investment!





## A COMPLETE OEE PACKAGE

- Includes machine, line, area and factory OEE-calculation
- Integration to ERP order management
- Structured to handle solutions from one unit to a complete enterprise (ISA 88 structure)
- OEE data stored in a database structured according to the ISA 95 standard
- The solution is preconfigured for easy integration to machines with PackML interface
- The OEE module works both as a standalone solution and as fully integrated in the Au2mate solution
- Supports OEE solution for manual, semi-automatic and fully automatic controlled plants









Easy to use/integrated function for entering manual data & making corrections

## **OEE DEFINITION**

OEE (Overall Equipment Effectiveness) is an international recognised term for measuring the effectiveness of manufacturing equipment lines

OEE is calculated based on three factors:

- Availability Ratio of running time to planned production time
- Performance Ratio of actual speed to ideal speed
- · Quality Ratio of good part to total parts produced

## **OEE = AVAILABILITY X PERFORMANCE X QUALITY**

OEE Score of 100% means that the equipment is producing only good parts, as fast as possible, with no stop time.